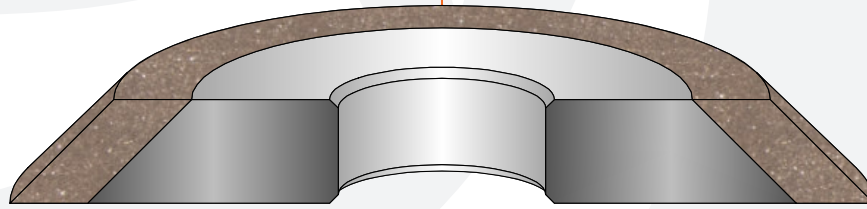


# EAGLE versus THE REST



The customer previously used the Radiac Startec wheel.

## Application:

Machine - Walter Helitronic  
Mini Power

Machine HP - 35

Wheel - 1V1 - 45 / Fluting

Tool Type - 25mm 6 Flute Form  
Cutter

Stock Removal - .236"

## Traverse Rate:

Competitor's Wheel - 1.5" / Min.

Eagle Wheel - 6.0" / Min.

## Tools Ground Before Dressing:

Competitor's Wheel - 50

Eagle Wheel - 100

## Cycle Time:

Competitor's Wheel - 31:00 (fluting)

Eagle Wheel - 8:30 (fluting)

*"After a successful test of fluting, we converted all wheels necessary to grind this tool to Eagle wheels."*

